CONGRESS '19

EAHM

BELGIUM - GHENT



THANKS TO OUR SPONSORS































SMART BUILDING & LOGISTICS

Mr. Gerry O'Dwyer

CEO South-South West Hospitals Group, Past-president EAHM

Welcome by the theme chair



Mr. Hans Crampe Vice CEO AZ Delta Scientific guest docent Lean Management Value from lean in a Hospital



Value from lean in a hospital

Hans Crampe - Vice CEO

Hans.Crampe@azdelta.be













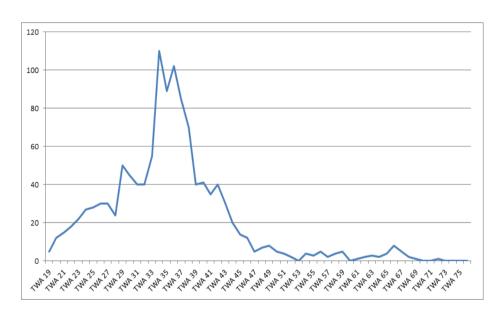


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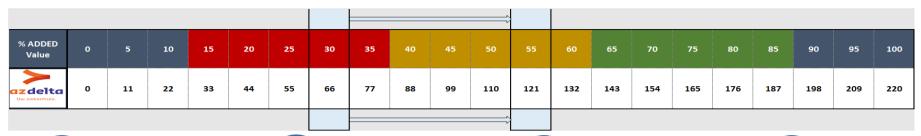
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2

Item Vraag 1 De dertig seconden regel* 2 5S en visueel management* 3 Single-Minute Exchange of Die (SMED) 4 De SIX BIG LOSSES en Overall Equipment Effectiveness (OEE) 5 Het spaghettidiagram en systematische layout-planning* 6 De wet van Parkinson of timeboxing* 7 Kwantitatieve Toegevoegde Waarde analyse* 8 Procesanalyse d.m.v. MAKIGAMI of Value Stream Map* 9 Probleemanalyse d.m.v. 5 WHY's 10 Probleemanalyse d.m.v. PDCA of DMAIC* 11 Probleemanalyse d.m.v. A3-methodiek 12 Probleemanalyse d.m.v. visgraatdiagram, fishbone of Ishikawa* 13 Procesopvolging d.m.v. scoreborden* 14 Procesopvolging d.m.v. POKA YOKE en ANDON* 15 Analyse variantie van processen (Z-waarde, Cp)* 16 Bottleneck analyse d.m.v. TOC 17 TAKT-berekening* 18 SLA o.b.v. TAKT-tijden bepalen* 19 Procesanalyse door het gebruik van Control charts 20 Bestaffingseisen berekenen op basis van continuïteit en variantie* 21 Gebalanceerde werkplanning uitwerken (Heijunka)* 22 Bepaling klantenbehoeften o.b.v. Voice of the costumer (VOC) 23 Bepaling klantenbehoeften o.b.v. Critical to Quality (CTQ) 24 Analyse van proxyvariabelen* 25 Survey analyse* 26 Correlatie analyse* 27 Bepaling Service level agreement en serviceniveau o.b.v. KANO-model* 28 Bepaling Service level agreement en serviceniveau o.b.v. Quality Function Deployment* 29 Opmaak veranderdiagnose op individueel niveau via DISC of MBTI* 30 Opmaak veranderdiagnose op organisatieniveau (Kotter)* Projectmanagement via RACI-model en SCRUM-methodiek* Verbetercultuur en cliëntgerichtheid bij alle medewerkers door GEMBA-walk, KAIZEN en KATA-sessies*
 Deelstellingen van afdelingen afstemmen met algemeen beleid via HOSHIN KANDIN. 3







Aantal artikels gevonden met zoekstring n = 3516 (PubMed n = 963, Web of Science n = 832, Embase n = 1721) Geëxcludeerd o.b.v. jaartal (behouden → 01/01/2014 - 31/12/2019) Aantal artikels gevonden met zoekstring n = 1973 (PubMed n = 493, Web of Science n = 541, Embase n = 939) Geëxcludeerd o.b.v. * Niet i.v.m. lean management * Te specifiek project * Niet in de gezondheidszorg * Onderzoek in ontwikkelingsland Te includeren artikels na screening o.b.v. titel n = 149 (PubMed n= 32, Web of Science n = 69, Embase n = 48) Te includeren artikels na verwijderen van duplicaten n = 115 (34 duplicaten) Te includeren artikels na screening o.b.v. abstract n = 43 Te includeren artikels o.b.v. full tekst / artikels geincludeerd voor deze systematische literatuurstudie n = 16

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3





4

5S / VM	Ø
SMED	☑
OEE	Ø
Syst Lay-out	Ø
Time Boxing	Ø
AVA	Ø
Hoshin Kanri	Ø
POKA YOKE/Andon	Ø
Cp and Z-scores	Ø
TAKT	☑
Heijunka	Ø
Scrum	Ø
VOC	Ø

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Critical Successful Factors (CSFs) for Successful Implementation of Lean Tools

S. No	Critical failure factors	References
1	Lack of top management commitment and involvement	Psychogios <i>et al.</i> (2012), Albliwi <i>et al.</i> (2014), Antony <i>et al.</i> (2014), Jie <i>et al.</i> (2014), Pamfilie <i>et al.</i> (2012), Kwaka and Anbari (2006)
2	Lack of top management's awareness about benefits of Lean and Six Sigma	Psychogios et al. (2012), Albliwi et al. (2014)
3	Lack of clear vision and future plans	Albliwi et al. (2014), Pamfilie et al. (2012)
4	Lack of leadership	Albliwi et al. (2014), Pamfilie et al. (2012), Sreedharan, Balagopalan, Murale and Arunprasad (2018)
5	Lack of proper communication about future benefits expected from project by top management	Delgado <i>et al.</i> (2010), Antony <i>et al.</i> (2014), Pamfilie <i>et al.</i> (2012)
6	Lack of reward and recognition by top management	Psychogios et al. (2012), Antony et al. (2014), Pamfilie et al. (2012)
7 8	Lack of Lean Six Sigma organization Structure Internal resistance against culture change	
9 10	Weak deployment infrastructure Poor project prioritization	Albliwi et al. (2014) Albliwi et al. (2014), Desai et al. (2009), Sreedharan and Sunder (2018)
11 12	Lack of knowledge about project selection tool Lack of alignment between the objective of the	
13	project and strategic objective of the company Lack of experience in Lean Six Sigma deployment and implementation	Albliwi $etal.$ (2014), Sreedharan and Sunder (2018)
14	Lack of resources	Albliwi et al. (2014), Desai et al. (2009), Kwaka and Anbari (2006)
15	Lack of refresher classes in the application of Lean Six Sigma	
16 17	Lack of process owner engagement Lack of process owner's awareness about the Lean Six Sigma and process thinking	Psychogios et al. (2012), Albliwi et al. (2014) Psychogios et al. (2012), Albliwi et al. (2014)
18 19	Poor selection of candidate for Belt training Ineffective training programs	Albliwi et al. (2014), Kwaka and Anbari (2006) Psychogios et al. (2012), Albliwi et al. (2014), Andersson et al. (2014), Desai et al. (2009)
20 21	Lack of employee engagement Lack of knowledge about Lean Six Sigma	Psychogios <i>et al.</i> (2012), Albliwi <i>et al.</i> (2014) Albliwi <i>et al.</i> (2014), Delgado <i>et al.</i> (2010)
22	techniques, tools and practices Lack of team autonomy	Psychogios et al. (2012), Albliwi et al. (2014)
23	Lack of cross-functional team	Antony et al. (2014), Thomas et al. (2009)
24		Albliwi et al. (2014), Srinivas and Sreedharan (2018)
25	Ineffective project management	Psychogios et al. (2012), Albliwi et al. (2014)
26	Poor selection of Lean Six Sigma tools	Psychogios et al. (2012), Albliwi et al. (2014), Delgado et al. (2010)
27	Lack of understanding about customer type and their demand	Albliwi et al. (2014), Antony et al. (2014)
28	Lack of employees' awareness about Lean Six Sigma	Psychogios et al. (2012), Sreedharan, Raju, Rajkanth and Nagaraj (2018)
29	Lack of measurement system's performance	Albliwi et al. (2014), Desai et al. (2009)
30	Lack of usage of statistical tools for improvement	Albliwi et al. (2014), Rejikumar et al. (2018)
31 32	Poor communication and organization Lack of usage of information and communication tools	Albliwi et al. (2014), Antony et al. (2014) Psychogios et al. (2012), Sreedharan, Rajasekar, Santhosh Kannan, Arunprasad and Trehan (2018)

Assessment of critical failure factors (CFFs) of Lean Six Sigma in real life scenario

Evidence from manufacturing and service industries

Raja Sreedharan V., Gopikumar V. and Smitha Nair

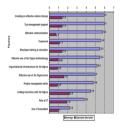
Albliwi et al. (2014), Psychogios et al. (2012)

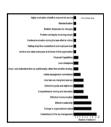
34	Poor estimation of project cost	Albliwi et al. (2014), Sreedharan and Sunder (2018)
35	More lead time	Albliwi et al. (2014), Delgado et al. (2010)
36	Lack of control techniques	Delgado et al. (2010)
37	Lack of human factors consideration	Psychogios et al. (2012), Albliwi et al. (2014),
		Delgado et al. (2010)
38	Lack of innovations	Antony et al. (2014)
39	Lack of concurrent approach in problem	Thomas et al. (2009), Sreedharan, Sandhya and Raju
	solving	(2018)
40	Lack of knowledge about performance metrics	Franchetti and Roth (2010), Laureani et al. (2010)
41	Lack of continuous monitoring approach	Delgado et al. (2010), Sreedharan and Sunder (2018)
42	Lack of support from suppliers and service providers	Andersson et al. (2014)
43	Lack of linking of LSS with other quality tools	Albliwi et al. (2014), Wei et al. (2010)
	like ISO, TQM	
44	Lack of linking of LSS with suppliers and other channel partners	Albliwi et al. (2014), Sreedharan and Sunder (2018)

High implementation cost

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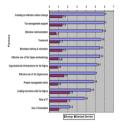
Critical Successful Factors (CSFs) for Successful Implementation of Lean Tools

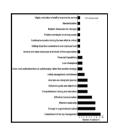
Employee training	Ø
Effective use of tools	\square
Creating an effective culture change	\square
Top management support	\square
Teamwork	Ø



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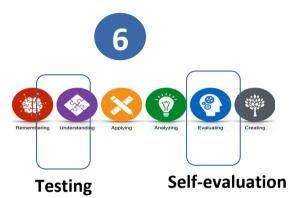






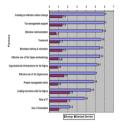
Critical Successful Factors (CSFs) for Successful Implementation of Lean Tools

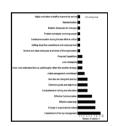
Employee training	Ø
Effective use of tools	
Creating an effective culture change	V
Top management support	V
Teamwork	V



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Critical Successful Factors (CSFs) for Successful Implementation of Lean Tools

Employee training	V
Effective use of tools	N
Creating an effective culture change	V
Top management support	$\overline{\mathbf{A}}$
Teamwork	V





Testing

Self-evaluation

	Bewezen effect	Kennisniveau
5S	2'/patiënt	35
Variantie analyse Cp /TAKT	17 '/patient	3

			Mean	Correlatie
Algemene tevredenheid	8,2	Manier van lesgeven	7,8	0,4
		Toepasbaarheid	6,9	0,4
		Documentatie	4,7	-0,1
		Locatie	4,5	0,1

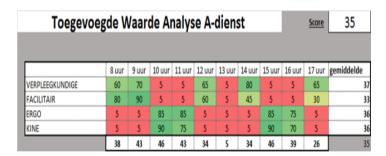
																					
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Remove waste

50 WASTE activities

- 1. Walking;
- 2. The intake;
- 3. The hand-overs;
- 4. Waiting

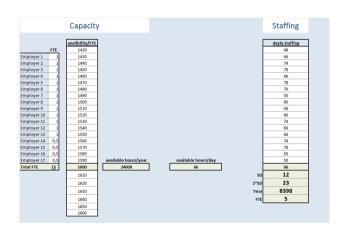


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Remove waste

2

Remove variation



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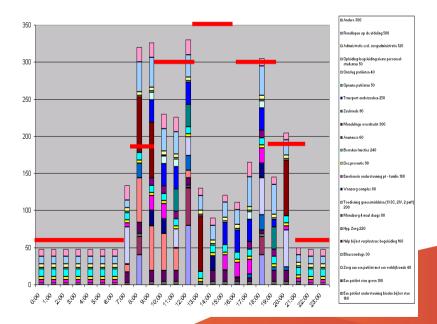
Remove waste

2

Remove variation

3

Balance



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Remove variation

3 Balance

4. Expedition teams

170	education program
50	LEAN project
100000	mean value/project



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Q4 2018 – Q1 2019

Value Stream Map "job application"	167.800	
Syst Lay-out "cleaning process"	86.135	
Value stream map "one day surgery"	161.000	
Optimisation "work scheduling"	45.000	
5 S "warehouse & stockrooms"	130.000	
Heijunka"medical imaging unit"	327.000	
Time Boxing "handovers geriatric unit"	45.000	
Added Value Analysis "line process"	152.300	
TAKT-times "coloscopie unit"	120.000	
Value stream map "cardiologic unit"	200.000	
Value stream map "medication"	500.000	
Value stream map "central sterilisation unit"	150.000	
Proces analysis "out patient clinic (10)"	90.000	
	2.174.235	10'

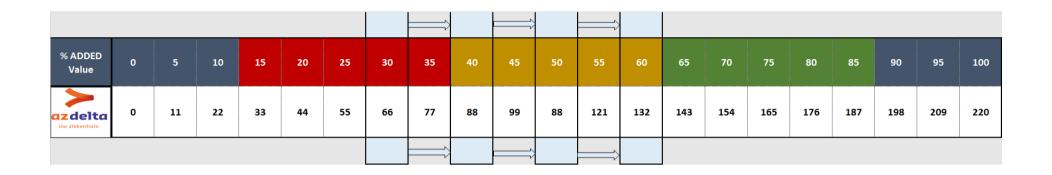
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Q4 2018 – Q1 2019

	2.174.235	10'
Proces analysis "out patient clinic (10)"	90.000	
Value stream map "central sterilisation unit"	150.000	
Value stream map "medication"	500.000	
Value stream map "cardiologic unit"	200.000	
TAKT-times "coloscopie unit"	120.000	
Added Value Analysis "line process"	152.300	
Time Boxing "handovers geriatric unit"	45.000	
Heijunka"medical imaging unit"	327.000	
5 S "warehouse & stockrooms"	130.000	
Optimisation "work scheduling"	45.000	
Value stream map "one day surgery"	161.000	
Syst Lay-out "cleaning process"	86.135	
Value Stream Map "job application"	167.800	

Q2 2019 Q3 2019

TCO "software lic."	350.000	
Value stream map "rehabilitation unit"	150.000	
Added Value Analysis "social workers"	150.000	
Value Stream Map "diabetes unit"	150.000	
Value Stream Map "GP"	150.000	
Time Boxing "handovers nursing unit"	150.000	
Added Value Analysis "paramedical services"	150.000	
Added Value Analysis "social workers"	150.000	
TAKT-times "internal patient transport"	150.000	
Added Value Analysis "external patient transport"	150.000	
Value stream map "lab"	150.000	
Value stream map "maternity ward"	150.000	
Proces analysis "psychiatric unit"	150.000	
	2.150.000	10'



Q4 2018 - Q1 2019

	2.174.235	10'
Proces analysis "out patient clinic (10)"	90.000	
Value stream map "central sterilisation unit"	150.000	
Value stream map "medication"	500.000	
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Value Stream Map "job application"	167.800	

Q2 2019 Q3 2019

	2.150.000	10'
Proces analysis "psychiatric unit"	150.000	
Value stream map "maternity ward"	150.000	
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Q3 2019 Q4 2019

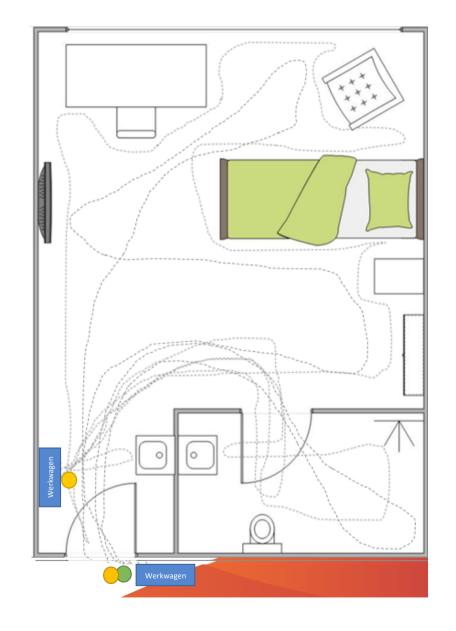
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1. AS IS routing: 16,37 min (mean + 2*STDEV)

2. TO BE routing: 15,27 min (mean + 2*STDEV)

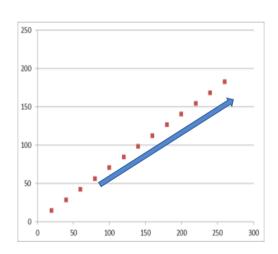
3. TO BE routing: 13,89 min (mean + 2*STDEV)

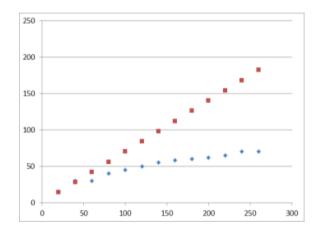




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Increase staf levels





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% ADDED Value	o	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
azdelta Uw ziekenhuis.	o	11	22	33	44	55	66	77	88	99	110	121	132	143	154	165	176	187	198	209	220
											\Longrightarrow	}									

Increase staf levels

2

Solution is more expensive than problem



											\Rightarrow										
% ADDED Value	o	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100
azdelta Uw ziekenhuis.	o	11	22	33	44	55	66	77	88	99	110	121	132	143	154	165	176	187	198	209	220
											\Longrightarrow										

Increase staf levels

2

Solution is more expensive than problem

3

Inform/autom. process which is not under control







The combination of bidirectional communication between clinical, business, and building systems, the implementation of smart, semi-autonomous devices or sensor networks, and the use of analytics within a hospital creates endless possibilities for the development of smart, efficient, and effective hospital processes ("Mackenzie Health")



Mr. Dipak Duggal Director Global Solutions & Marketing Dispensing Hospital International BE theme



Dr. Ana Herranz-Alonso

Director Assistant Hospital Pharmacy, Hospital General Universitario Gregorio Marañón

Improving patient safety and efficiency through an integrated medication management approach





Improving patient safety and efficiency through an integrated medication management system

Hospital General Universitario Gregorio Marañon. Madrid



Hospital General Universitario Gregorio Marañón

Dra. Ana Herranz Alonso

Servicio de Farmacia aherranza@salud.madrid.org HGU Gregorio Marañón

www.madrid.org/hospitalgregoriomaranon/farmacia

gfarma_gregorio

GREGORIO MARAÑON HOSPITAL. MADRID



Public Hospital property of Community of Madrid Health Network

- 350,000 population
- 20 buildings & 1,225 beds (148 Pediatrics)

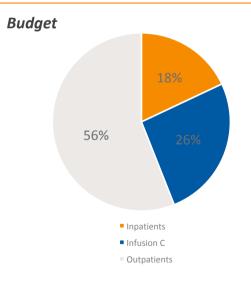
HGUGM 2018

- 50,000 In-patients
- 250,000 emergency
- 900,000 Outpatients

Profesionalls

- 1,000 Doctors (+ 540 Residents)
- 1,750 Nurses
- 24 Pharmacists(+ 8 Pharm-residents)

Pharmacy Department 2018



Practice

- CPOE 100%
- 10,500 outpatients/year
- 165,000 Non-sterile
- 57,000 Sterile
- 52,000 Cytotoxics
- 16,000 TPN





New Era of Hospital Pharmacy

Ageing of the population and prevalence of chronic diseases

Greater need for care integration: treatment complexity

Increasing hospital pharmaceutical expenditure

Incorporation of ICT





Clinical & Financial

More **specialised**, more **efficient**, and **closer** to the patient,...

...thanks to the use of technology.



Characteristics of an Ideal Medication Management System

- Integrates all steps of the medication process
- Is connected to the patient's electronic medical record
- Oriented to obtain the best health outcomes
- Focused on *safety* (able to detect and prevent adverse events)
- Facilitates communication and real time information between different levels of care
- Contributes to guarantee the *economic* survival of the system

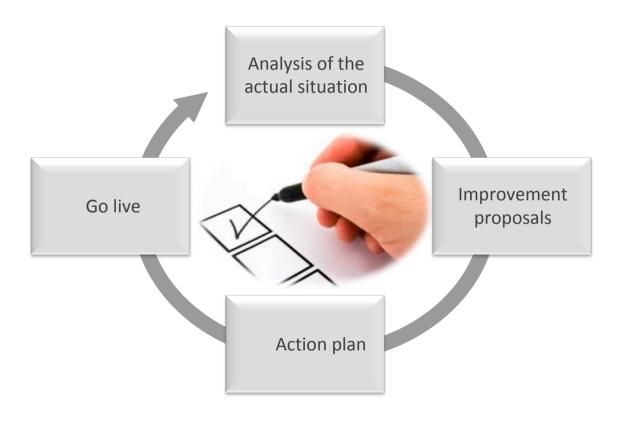






Managing the Change...

Restructuring the Pharmacy Department

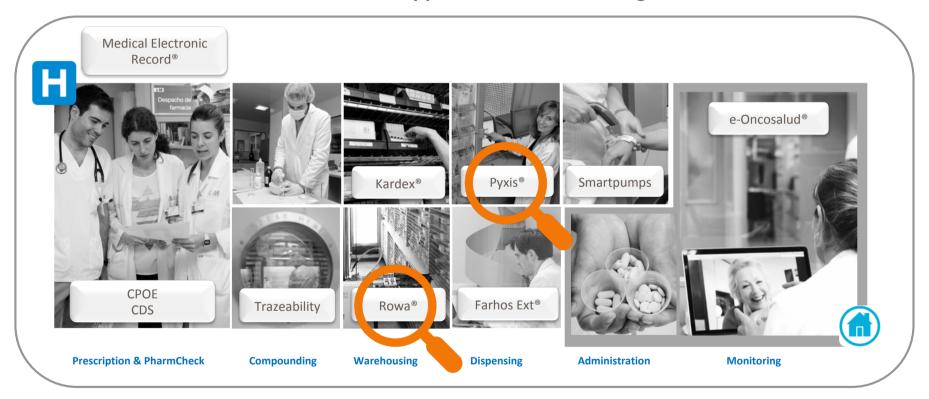


...is a Continuous Process

Logistics Clinical First SAD CPOE 2000 2003 Central Pharmacy automation (Kardex) **Emergency Department** 2003 2008 2019: 55 SAD profiled Smart Infusion pumps **Outpatient CPOE** 2009 2010 Outpatient Automation (Rowa) 2012 **CPOE** Ambulatory 2010 Farmaventura 2012 Compounding 2016 2017 Barcode Chemotherapy administration 2017 HCIS. eMAR

IT Systems:

Essential Tools to Support Medication Management



Herranz A, Rodríguez CG, Sanjurjo M. Information technology and automation in hospitals: Strategies and experience in a tertiary hospital in Spain. EJHPP. 2011; 17(4): 26-31







Our Pharmacy Before & After Automation

PRE - IMPLEMENTATION

POST - IMPLEMENTATION













The warehouse has moved to the basement

The unit space is intended for direct patient care with the robot and a conveyor belt

Benefits of Automation:Safety

DISPENSING ERROR PREVALENCE



MANUAL (CB) 1.31%



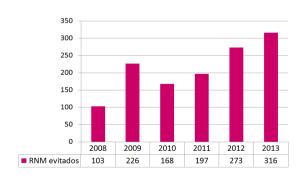
ROBOT 0% (0.12%)



Rodríguez-González CG, et al. J Eval Clin Pract. 2018 Aug 22.

GLOBAL **0.63%**

ERROR AVOIDANCE FOR INCREASING TIME FOR CLINICAL ACTIVITIES



Benefits of Automation: Efficiency



• The stock rotation index increased from 36,4 to 42,7 (inventory for 8,6 vs 10 days)



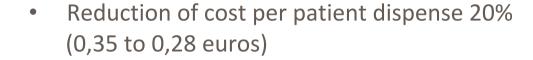
 The inventory value decreased 10% with an increase of 10% patients dispensed



 Reduction of personnel global time dedicated to medication management decreased 80%

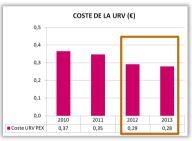
Benefits of Automation: Efficiency





- Patient satisfaction increase
- 100% of the users recomend the system to others





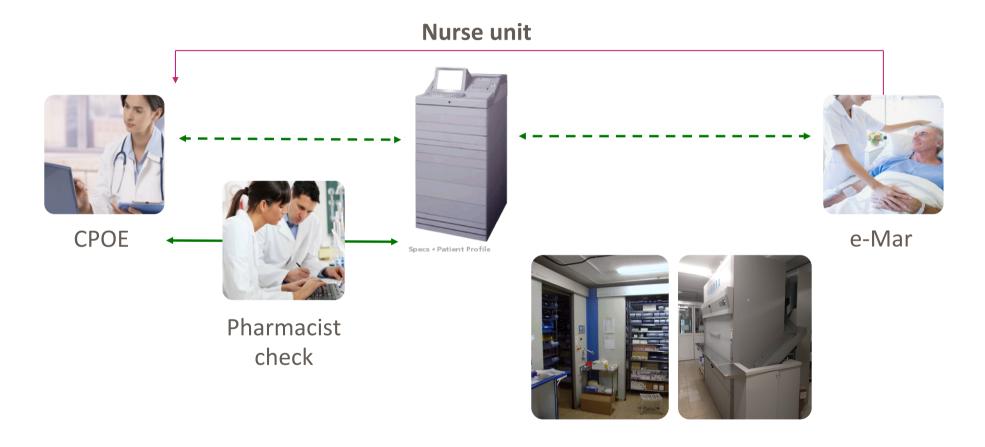




+ Nurse Unit Automation



How is the circuit in the nurses' units now?



Benefits of Nurse Unit Automation: Efficiency



- Reduction of preparation workload with 66%: from 3 tec/340 beds to 1 tec/340 beds
- Reduction of returned medication from 18% to 0.45%
- ICU: 45% inventory reduction, reduction of time-around medication, and simplified narcotics management

SUCCESS STORY:

EMERGENCY ROOM



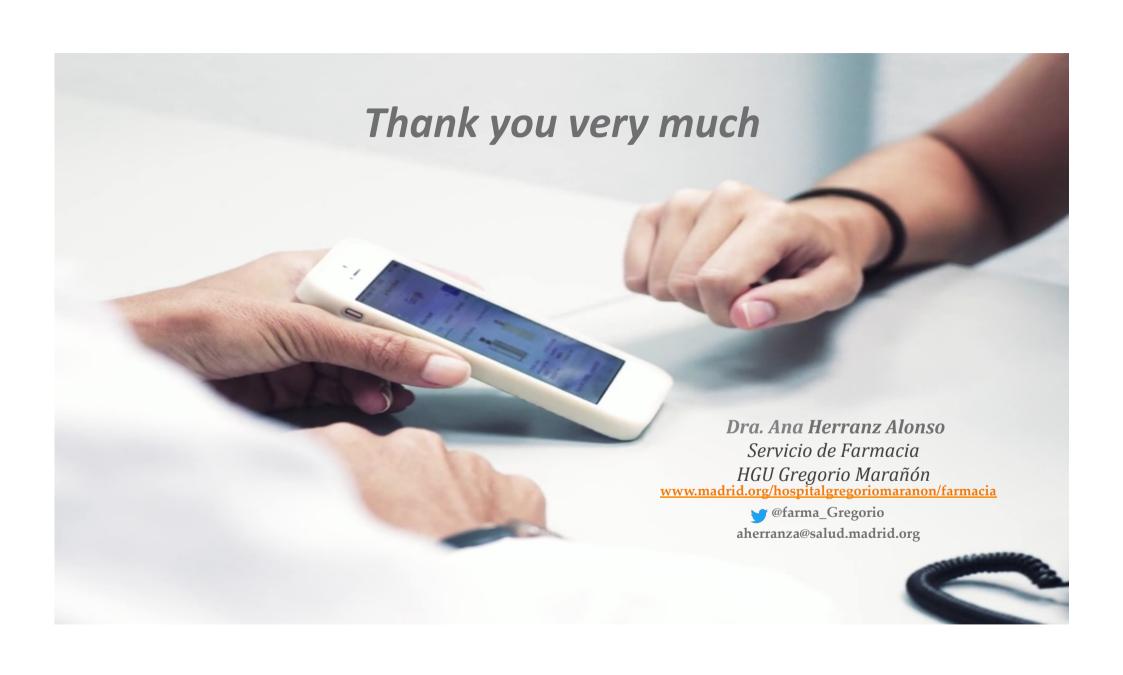
- Reduction of floor stock
- Pharmacists' office in the old stock room -> accessible for professionals and patients





... Automation in drug use process increases *safety* in dispensing and *efficiency* in inventory management,

...facilitating greater dedication of the pharmacist to clinical activity and an improvement in the quality perceived by patients and personnel satisfaction



Mr. Kristof Dupon

Chief Innovation Officer EEG Group

Smart Hospitals, when the infrastructure starts to peak





















LEROY



























GROUP









ELECTRO ENTREPRISE



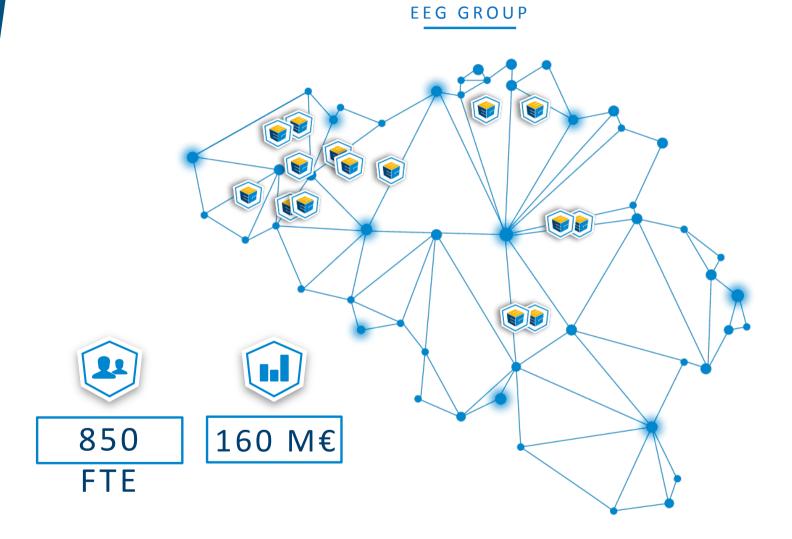


HEYER

MEDICAL TECHNOLOGY







EEG GROUP

TECHNOLOGY ENABLERS





CONNECTIVITY



DATA SCIENCE

EEG GROUP

CONNECTIVITY

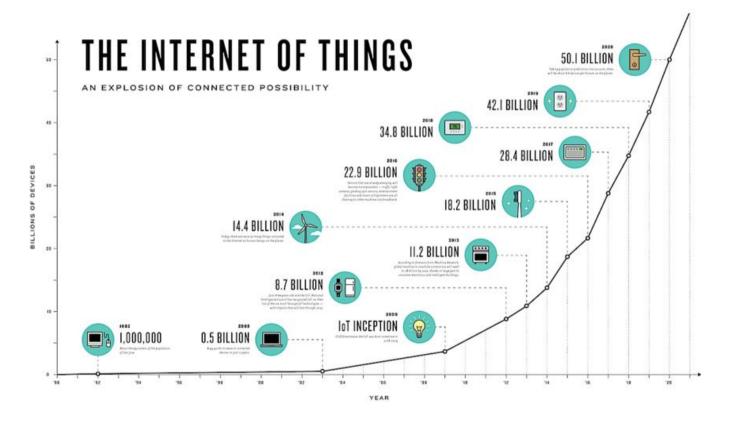








CONNECTIVITY



EEG GROUP

EEG GROUP

DATA SCIENCE





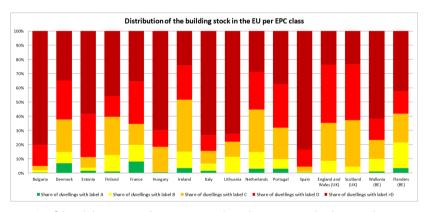




HOSPITAL INFRASTRUCTURE

The climate challenge and European Directives which go along with it, lead to far more complex installations (retrofit or new)

Air handling units, heatpump, geothermal energy, biomass, combined Heat/power production, demand driven ventilation, ...



97% of buildings in the EU need to be upgraded to achieve a decarbonised building stock by 2050 (source BPIE)





BIG DATA









962



3.277



256



15.507



Hospital wide – 15.507 datapoints

- 15' samples
- 62.028 samples / hour
- 1,5 Million samples / day



BIG DATA













Operating theatre - 60 datapoints

- 5' samples
- 720 samples / hour
- 17.280 samples / day

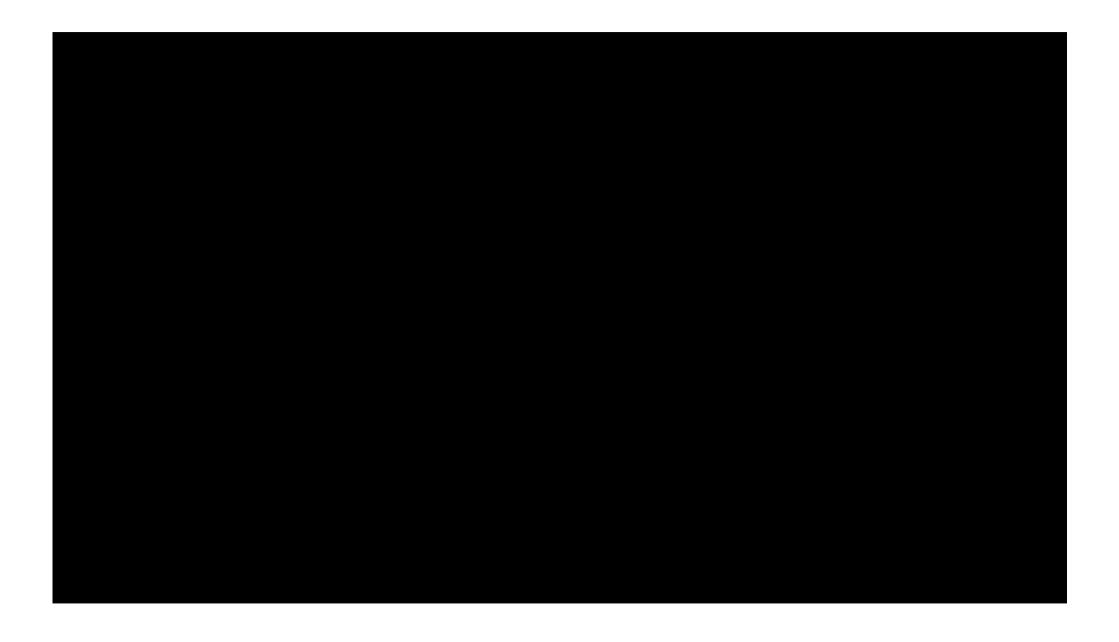






1.5 Million samples / day...



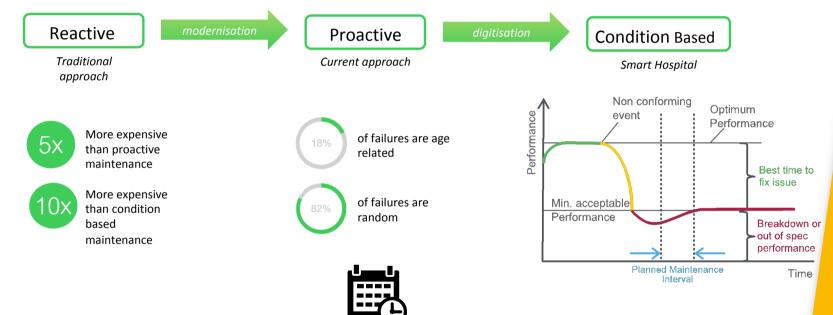


EEG GROUP

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GROUP

O&M - SCHNEIDER BUILDING ADVISOR

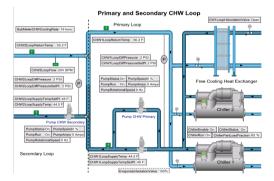


O&M - SCHNEIDER BUILDING ADVISOR



Connecting Assets

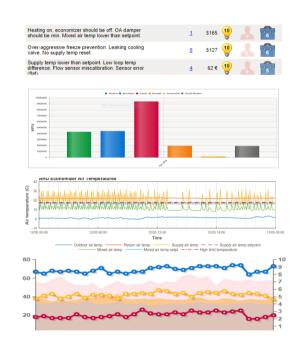
Pump Hadden Co. Pump H



Polling & Distribution



Leveraging Data





O&M - SCHNEIDER BUILDING ADVISOR

SFG20 Maintenance Scope
1620 Data Points across 350 assets

Data point checks by Maintenance Engineers if in line with SFG20 scope

1,620 checks per annum

Proactive

Current approach

Building Advisor Service Plan 1620 Data Points across 350 assets

Building Advisor checks every data point, every 5 mins, every day

170 Million+ checks per annum

Condition Based

Smart Hospital







MONITOR



Space

Occupancy, utilization



Comfort

Temperature, Humidity





ASSIST



Find

Spaces, people, services



Book

Rooms, workplaces, services





TRANSFORM



Cleaning

Activity based, real-time follow-up



Repairs

Direct response, real-time view



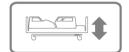


PATIENT EXPERIENCE & SAFETY HAELVOET/UNMATCHED - SMART BED











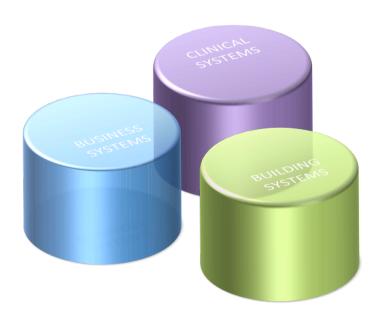




OPPORTUNITY

The combination of bidirectional communication between clinical, business, and building systems, the implementation of smart, semi-autonomous devices or sensor networks, and the use of analytics within a hospital creates endless possibilities for the development of smart, efficient, and effective hospital processes

("MacKenzie Health")





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The combination of bidirectional communication between clinical, business, and building systems, the implementation of smart, semi-autonomous devices or sensor networks, and the use of analytics within a hospital creates endless possibilities for the development of smart, efficient, and effective hospital processes

("MacKenzie Health")



Hospital visit:

Guided tour of the new building

A part of the building is still under construction, please wear adapted, comfortable shoes and flat heels.



THANK YOU FOR YOUR ATTENTION

WISHING YOU AN INSPIRATIONAL TOUR

SAFE TRIP BACK TO THE MEET & GREET CENTER